

## WHAT IS CLAIMED IS:

1. A method for using an image forming apparatus, comprising:

attaching a developer cartridge to an accommodating portion of a photosensitive member cartridge to form a process unit;

attaching the process unit to a housing from a front face of the housing; and

attaching a feed cassette that accommodates a recording medium to the housing from the front face.

2. The method of claim 1, further comprising:

locking the developer cartridge to the photosensitive member cartridge when the developer cartridge is accommodated at the accommodating portion.

3. The method of claim 1, further comprising:

rotatably providing a photosensitive member in a case of the photosensitive member cartridge with a bottom wall that substantially covers the photosensitive member;

providing a plurality of foot portions on an exterior wall of the bottom wall to stabilize the photosensitive member cartridge on a substantially flat surface; and

providing the bottom wall of the case with an extending portion extending in a horizontal direction, the extending portion being capable of being detachably attached to a developer cartridge.

4. The method of claim 3, wherein the extending portion is a part of the accommodating portion.

5. The method of claim 3, further comprising:  
rotatably providing a transfer roller in the case such that the transfer roller faces the photosensitive member and the bottom wall of the case substantially covers the photosensitive member and at least a lower portion of the transfer roller.

6. The method of claim 1, further comprising:  
providing a first register roller in the housing;  
rotatably providing a photosensitive member in a case of the photosensitive member cartridge that defines a bottom;

providing a second register roller at the bottom of the case such that the second register roller faces the first register roller when the process unit is attached to the housing; and

moving the second register roller up and down in a substantially vertical direction relative to the photosensitive member cartridge.

7. The method of claim 6, further comprising:  
rotatably providing a transfer roller in the case such that the transfer roller faces the photosensitive member.

8. The method of claim 1, further comprising:  
rotatably providing a photosensitive member in a case of the photosensitive member cartridge having an

extending rib and a bottom wall that defines an opening structured to introduce a recording medium; and

attaching the developer cartridge to the accommodating portion of the photosensitive member cartridge such that the extending rib of the case and at least a portion of a bottom surface of the developer cartridge define a space structured to introduce the recording medium from the opening of the bottom wall.

9. The method of claim 8, further comprising:

rotatably providing a transfer roller in the case such that the transfer roller faces the photosensitive member, wherein the recording medium is introduced between the photosensitive member and the transfer member.

10. The method of claim 1, further comprising:

urging a developing roller of the developer cartridge to the photosensitive member when the developer cartridge is accommodated to the photosensitive member cartridge.

11. The method of claim 10, further comprising:

using an urging device provided at the photosensitive member cartridge and an action-receiving portion provided at the developer cartridge for urging the developing roller to the photosensitive member.

12. A method of using a process cartridge, comprising:

attaching a first cartridge to a second cartridge to form a process cartridge such that a top

surface of the first cartridge and a top surface of the second cartridge form a substantial common surface when the first cartridge is attached to the second cartridge.

13. The method of claim 12, wherein attaching the first cartridge to the second cartridge further comprises:

attaching the first cartridge to an accommodating portion of the second cartridge.

14. The method of claim 13, further comprising:

locking the first cartridge to the second cartridge when the first cartridge is accommodated at the accommodating portion.

15. A method of using a process cartridge, comprising:

attaching a first cartridge to a second cartridge to form a process cartridge such that a top surface of the first cartridge and a top surface of the second cartridge are substantially co-planar when the first cartridge is attached to the second cartridge.

16. A method of using a process cartridge, comprising:

rotatably providing a photosensitive member in a case of a photosensitive member cartridge;

rotatably providing a transfer roller in the case such that the transfer roller is below and faces the photosensitive member;

substantially covering the photosensitive member and the transfer roller with the case, the case

having a bottom wall covering a lower portion of the transfer roller, the bottom wall of the case having an extending portion extending below the transfer roller in a horizontal direction; and

attaching a developer cartridge to the extending portion.

17. The method of claim 16, further comprising:

storing developer in a developer container of the developer cartridge; and

supplying the developer to the photosensitive member using a developer roller of the developer cartridge.

18. A method for using a process cartridge, comprising:

rotatably providing a photosensitive member in a case of a photosensitive member cartridge;

substantially covering the photosensitive member with the case, the case having a bottom wall, the bottom wall of the case having an accommodating portion;

attaching a developer cartridge to the accommodating portion; and

locking the developer cartridge to the accommodating portion.

19. A method of using a process cartridge, comprising:

supporting a photosensitive member, on which an electrostatic latent image is formed and which receives

developer supplied by a developer roller, in a case of a photosensitive member cartridge;

fittingly setting a developer cartridge into an accommodating portion of the case; and

urging a developing roller of the developer cartridge to the photosensitive member when the developer cartridge is accommodated to the photosensitive member cartridge.

20. The method of claim 19, further comprising:

using an urging device provided at the photosensitive member cartridge and an action-receiving portion provided at the developer cartridge for urging the developing roller to the photosensitive member.

21. The method of claim 20, further comprising:

detachably attaching the process unit to a body of an image forming apparatus;

communicating a guide with the urging device so as to urge the developing roller to the photosensitive member between an urging state and a non-urging state as the process unit is moved in one of an attaching direction and a detaching direction relative to the body of the image forming apparatus.